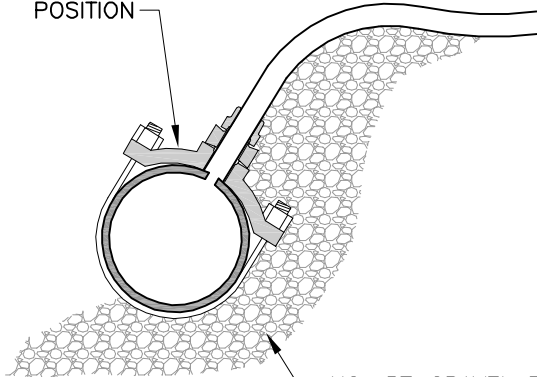


SET TAPPING SADDLE
AT 2 OR 10 O'CLOCK
POSITION



NO. 57 GRAVEL FILL
TO PREVENT SERVICE
LINE KINK