

END CAP BLOCKING						
SIZE	2"	4"	6"	8"	12"	16"
BLOCKING AREA	6"x6"	9"x9"	13"x13"	17"x17"	24"x24"	33"x33"

BLOCKING FOR TEES															
R U N	BRANCH														
	4"			6"			8"			12"			16"		
	L"	D"	Vc.f.	L"	D"	Vc.f.	L"	D"	Vc.f.	L"	D"	Vc.f.	L"	D"	Vc.f.
4"	11	8	0.8												
6"	11	8	0.8	18	12	1.9									
8"	10	9	0.7	18	12	1.9	23	16	3.5						
12"	8	12	0.8	18	12	1.9	23	16	3.5	38	22	8.7			
16"	6	16	0.8	14	16	2.0	20	18	3.5	38	23	8.7	49	30	13.6

SIZE OF CONCRETE BLOCKING FOR VERTICAL OVERBEND		
PIPE SIZE	SIZE OF BLOCK	VOLUME Cu. Yd.
4"	1.5'x1.5'x1.5'	0.13
6"	2.5'x2.5'x2.5'	0.5
8"	3'x3'x3'	1
12"	3.5'x3.5'x3.5'	1.5
16"	4.5'x4.5'x4.5'	3.5

	BLOCKING FOR REDUCERS									
	4"		6"		8"		12"		16"	
	D"	L"	D"	L"	D"	L"	D"	L"	D"	L"
2"	12	6	12	12						
4"			12	12						
6"					12	12				
8"							24	18		
12"									24	24

BLOCKING FOR HORIZONTAL BENDS AND VERTICAL UNDERBENDS												
PIPE SIZE	DEGREE OF BEND											
	11.25°			22.5°			45°			90°		
	L"	D"	Vc.f.	L"	D"	Vc.f.	L"	D"	Vc.f.	L"	D"	Vc.f.
4"	5	4	0.2	9	5	0.4	14	5	0.6	14	5	0.6
6"	8	6	0.5	12	7	0.7	20	8	1.4		9	1.7
8"	9	8	0.7	16	9	1.4	24	12	2.7	25	11	4
12"	14	12	1.8	24	14	3.6	36	18	6.8	32	18	10.7
16"	18	16	3.4	32	18	6.7	36	32	13.4	41	26	25.6

VALVE SUPPORTS		
VALVE SIZE	WIDTH	Vc.f.
4"	16"	0.3
6"	17"	0.4
8"	20"	0.4
12"	24"	0.5
16"	30"	0.5